



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6500G03531-3G-3

Job Sheet 199026



Part No: RBW6500G03531-3G-3

Job Qty: 2 pcs *6 pcs 7th*

Part Name: Base



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/9/19

Job Tracking No:

Due Date: 10/21/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6500G03531-3G Rev A IPP Rev. A 19.08.06 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier Lead Time	Sign-off
					Setup Hrs	Run Hrs		
100	MLX 2500SY - 1	2 pcs	10/21/19	10/21/19	1.00	1.60	MLX 2500SY - 1	2L 19-10-16
110	QC 2	2 pcs	10/21/19	10/21/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	1L
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	
							QC 2 - 64	
							QC 2 - 65	

Plex 8/9/19 12:49 PM Dart.lajeunesse.marie

					QC 2 - 65		
					QC 2 - 5		
					QC 2 - 71		
					QC 2 - 73		
					QC 2 - 69		
112	NV5000 - 1 - B4B	6 pcs	10/21/19	0.00 0.00	NV5000 - 1 - B4B	Alt / 2x	19-10-16
					NV5000 - 2 - B4B		
114	QC 2	6 pcs	10/21/19	0.00 0.00	QC 2 - 1	Alt / 2x	19-10-16
120	QC 8	6 pcs	10/21/19	0.00 0.00	QC 8 - 12		
					QC 8 - 14		
					QC 8 - 17		
					QC 8 - 20		
					QC 8 - 25		
					QC 8 - 3		
					QC 8 - 32		
					QC 8 - 33		
					QC 8 - 35		
					QC 8 - 39		
					QC 8 - 4		
					QC 8 - 44		
					QC 8 - 45		
					QC 8 - 49		
					QC 8 - 58		
					QC 8 - 8	Alt 19-10-19	
					QC 8 - 9		
					QC 8 - 68		
					QC 8 - 67		
					QC 8 - 1 (A)		
					QC 8 - 47		
					QC 8 - 40		
					QC 8 - 52		
					QC 8 - 23		
					QC 8 - 57		
125	Outsource - 4 - Anodize	6 pcs	10/21/19		ATG001-VC	5	Alt 2019-10-21
126	Packaging 2-1 - Receive - B4B	6 pcs	10/21/19	0.00 0.00	Packaging 2 - 1 - B4B		
					Packaging 2 - 2 - B4B		
					Packaging 2 - 3 - B4B		
					Packaging 2 - 5 - B4B	Alt NOV 11 2019	
					Packaging 2 - 4 - B4B		
					Packaging 2 - 6 - B4B		
					Packaging 2 - 7 - B4B		
					Packaging 2 - 8 - B4B		
					Packaging 2 - 9 - B4B		
					Packaging 2 - 10 - B4B		
127	QC 6	6 pcs	10/21/19	0.00 0.00	QC 6 - 9		DAS
					QC 6 - 68	NOV 11 2019	68
					QC 6 - 61		9-89
					QC 6 - 40		
					QC 6 - 81		
130	Packaging 3-1 - Stock - B4B	6 pcs	10/21/19	0.00 0.00	Packaging 3 - 1 - B4B		
					Packaging 3 - 2 - B4B		
					Packaging 3 - 3 - B4B		
					Packaging 3 - 4 - B4B		
					Packaging 3 - 5 - B4B	DAS	
					Packaging 3 - 6 - B4B	28	
					Packaging 3 - 7 - B4B	9-89	
					Packaging 3 - 8 - B4B		
					Packaging 3 - 9 - B4B		
					Packaging 3 - 10 - B4B		

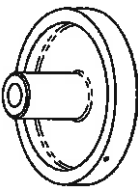
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	6 pcs	10/21/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 100 - 1-Machine as per folio FD029 FOLIO REV: <u>AA</u> DWG REV: <u>A</u> 2-Deburr Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB 112 - 1-Machine as per folio FD029 FOLIO REV: _____ DWG REV: _____ 2-Deburr 120 - (QC8- Inspect parts - second check) 125 - Issue P/O; <u>44825</u> -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant - Material type; 6061T6 -Certificate of Conformity is required 126 - (Receive & Inspect for Damage & Mat'l Certs) C of C required. 127 - QC6- All purchased or subcontracted products 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release				DAS 21 NOV 19 2019 9-52	

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6R5.000	6061-T6 Round Bar 5.000"	1.2300 ft (.205 ea)	100-SL-2500Y - 1	<u>5110761</u> .705 <u>5152621</u> .615

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-SL-2500Y - 1	M6061T6R5.000	1	9	0

Part Specifications	
Specifications could not be found.	

GA138A



SHOP COPY

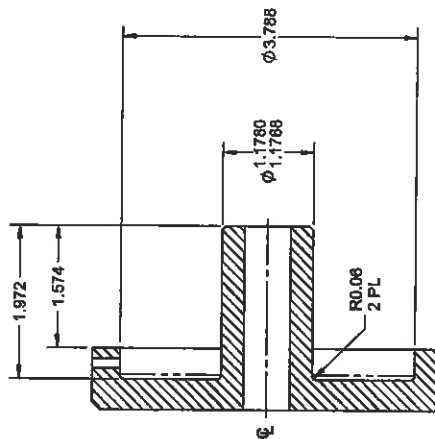
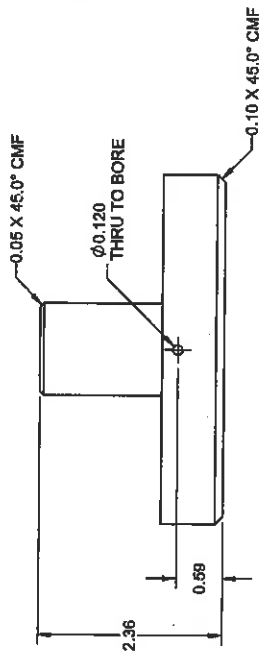
RETURN TO
ENGINEERING

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WITHOUT NOTICE

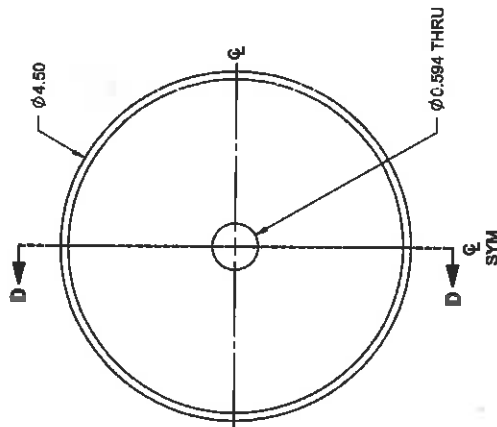
WORK ORDER

NO. 199026 NCS

19-08-09



SECTION D-D



RBW6500G03531-3G-3 BASE

NOTES:

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: XX = ± 0.01 " / ± 0.1 "
XXX = ± 0.005 " / ± 0.05 "
XXXX = ± 0.0005 " / ± 0.005 "
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005 "
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN	DRAWN	CHECKED	MFG. APPR.	APPROVED	DATE	2019-07-02
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA TOOL PART # RBW6500G03531-3G TITLE BEARING OUTER RACE INSTL. TOOL SCALE NTP REV. A SHEET 4 OF 6 COPYRIGHT © 2019 BY DART AEROSPACE LTD ALL RIGHTS RESERVED. NO PART OF THIS DOCUMENT MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING.						REV. A SHEET 4 OF 6 SCALE NTP

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only



Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ ☐ Scrap ☐ ☐ ☐ Use-as-is ☐ ☐ ☐		DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐ ☐ Cross tube ☐ ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ ☐ Eng. (Non-AW) ☐ ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ ☐ Engineering ☐ ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐ ☐		MRB (QS042)																													
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QS042)																													
Description Work Order Deviation				Disposition																															
Completed By				Lead hand / Supervisor																															
								QC / QA Coordinator																											
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>				Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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Other/Details:																																			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB044825



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044825
PO Date: 10/21/19
Due Date: 11/4/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

E-MAILED
2019-10-28

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	199026	RBW6500G03531-3G-3	RBW6500G03531-3G Rev A	Base -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed X6	-	11/4/19	6 pcs	0 pcs	6 pcs	\$10.77/pcs	\$64.62
2	196633	C10-11	C10-11 Rev 3	Manual Release Knob -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed X10	-	11/4/19	10 pcs	0 pcs	10 pcs	\$10.76/pcs	\$107.60
3	200801	650.9201	650.9200 Rev A1	Eyelet Bracket Assembly : Various STC's Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 650.9200	Firmed X30	-	11/4/19	30 pcs	0 pcs	30 pcs	\$7.99/pcs	\$239.70

Plex 10/28/19 9:15 AM Dart.Guerin.Kimberley



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB044825**



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	200412	D4726-1	D4726 Rev B	Handle : Various STC's Outsource4 (Outsource process- Anodize per QSI017 4.1.10.1)	Firmed	-	11/4/19	12 pcs	0 pcs	12 pcs	\$4.09/pcs	\$49.08
					X12				NOV 04 2019			DP
5	200366	646.3313	646.3300 Rev A	Upper Guide : Various STC's Issue P/O to ATG :	Firmed	-	11/4/19	20 pcs	0 pcs	20 pcs	\$14.49/pcs	\$289.80
				Hard Anodize Color Black and Prime as per DWG 646.3300	X20				NOV 04 2019			DP
6	99885	649.5311	649.5300 Rev C1	Upper Deflector : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1) Issue P/O to ATG :	Firmed	-	11/4/19	12 pcs	0 pcs	12 pcs	\$22.04/pcs	\$264.48
				1- Black Anodize as per Dwg 649.5300 2- PRIME AS PER DWG. SEE NOTE #2 Certification of Conformity is required	X12				NOV 04 2019			DP
Grand Total:											\$1,015.28	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

D. Guerin

Plex 10/28/19 9:15 AM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918922

Date: 06-Nov-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
6 ea	Part: RBW6500G03531-3G-3 Base Anodize per MIL-A-8625F, Type II, Class2, Red, Water Sealant .0004-.0010" (4 - 1 mils). Job: 26322 PO: POHB044825	Rev: A Line: 1	NOV 11 2019 DAS 68 9-89
10 each	Part: C10-11 Manual Release Knob Anodize per MIL-A-8625F, Type II, Class2, Red, .0004-.0010" (4 - 1 mils). Water Sealant Job: 26323 PO: POHB044825	Rev: 3 Line: 2	NOV 11 2019
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>NOV 06 2019</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

RECEIVED

NOV 08 2019

DART AEROSPACE LTD.